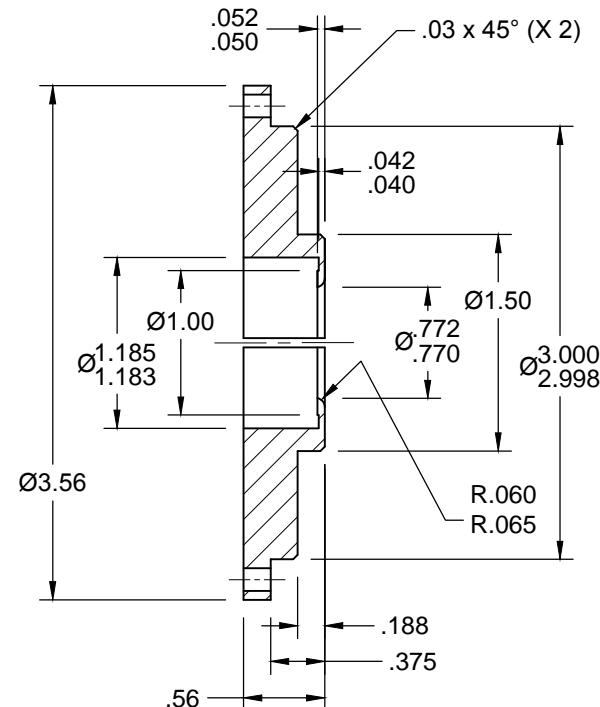
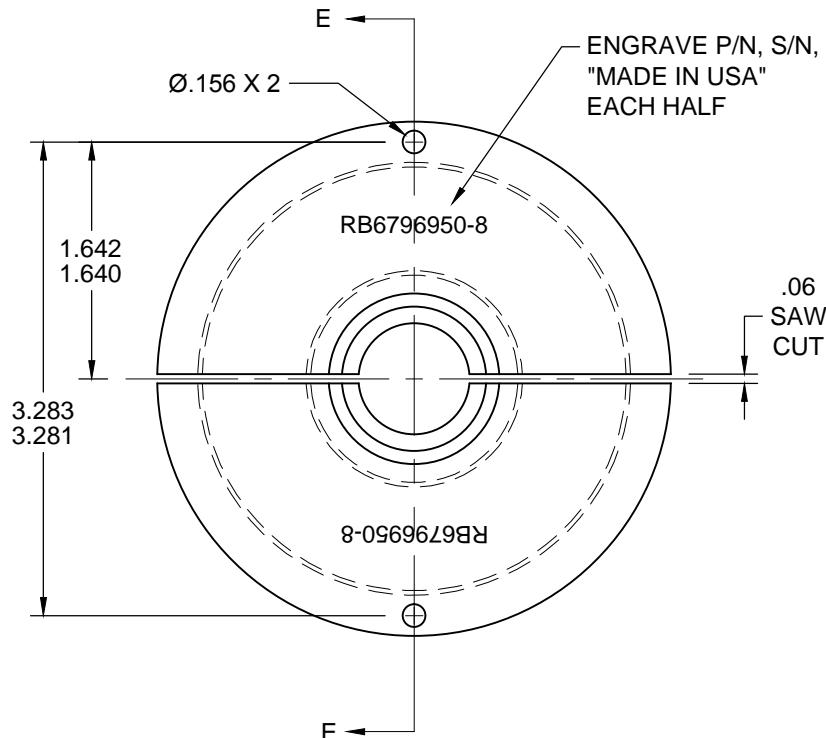


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REV		DESCRIPTION		DATE	INITIAL	APPROVED
2A		SEPARATED TOOLS TO INDIVIDUAL DWGS PER R.W.		7/1/11	RJC	RW



SECTION E-E

NOTES

1. ALSO SOLD WITH KIT RB6796950.
2. REF: GASIFIER TRAIN IDLER REAR BEARING.
3. CUT IN HALF AFTER MACHINING.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
				1	PRESSING PLATE	H-13	Ø3-3/4 x 5/8	
ASSY #								

RED BARN MACHINE		REV 2A
TITLE		PRESSING PLATE
DWG NO.		RB6796950-8
UNLESS OTHERWISE SPECIFIED		DRAWN BY: COLE
DIMENSIONS ARE IN INCHES		APPROVED: D. Weil
TOLERANCES ON:		HEAT TREAT: 42-46 Rc
DECIMALS XXX ± .005		FRACTIONS XXmm ± .1mm
XX ± .01		FRACTIONS ± 1/32
X ± .1		ANGLES ± 5°
SPEC		USED ON MODEL
UNLESS OTHERWISE SPECIFIED		RULLS RÖYCE 250 SERIES
1. BREAK ALL SHARP EDGES .015 x 45° PR.015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	NTS	DATE 4-8-03
		SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	RND	6061	Ø8-1/4 x 3-7/8
ASSY #							

RB		RED BARN MACHINE	
TITLE			
DWG NO.		REV	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS METRIC REF. $.XXX \pm .005$ $.XXmm \pm .1mm$ $.XX \pm .01$ FRACTIONS $\pm 1/32$ $X \pm .1$ ANGLES $\pm 5^\circ$		DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC USED ON MODEL	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES $.015 \times .45^\circ$ PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	NTS	DATE	8-15-07
		SHEET	1 of 1

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REV		DESCRIPTION	DATE	INITIAL	APPROVED

NOT APPROVED FOR PRODUCTION

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 RED BARN MACHINE
TITLE INSPECTION & TESTING PROCEDURES FOR THE FIRE SCOUT ENGINE LIFT ASSEMBLY
TOOL NO. RBT18717
CUSTOMER 1 of 1 SHEET 5 of 5